

## **ABSTRACT**

Disclosed herein is a method for drawing a strip initially cast by means of a twin roll strip casting apparatus. The method comprises a roll gap maintenance step where roll gap is maintained, a casting initiation step where a stopper is disengaged from a tundish hole so that molten metal is poured into a space between the rolls, and the rolls are rotated at speed  $v_0$  of each of the rolls if the position of the stopper is higher than the actually poured position of the molten metal, a casting speed acceleration step where a roll repulsive force is detected when the molten metal is solidified to the leader strip and passes between the rolls, and the casting speed is accelerated if the roll repulsive force reaches a load threshold, and a normal control step where the casting speed is detected, and if the casting speed reaches a target value.